

| NUMBER | WPS NAME | TYPE OF WELD | CONSUMABLE Ø [MM] | MATERIAL THICKNESS [MM] | DESIGN THROAT THICKNESS | WELDING POSITION | NO. OF LAYERS | PROCESS |
|--------|------------------------|--------------|-------------------------|-------------------------------|-------------------------------|---------------------|---------------|---------|
| 1 | 2019/F107-01 | BW | 1.0 | 1.5 - 3.0 | | PA | sl | 135-D |
| 2 | 2019/F107-02 | BW | 1.0 | 2.0 - 4.0 | | PF | sl | 135-D |
| 3 | 2019/F107-03 | BW | 1.0 | 1.5 - 3.0 | | PC | sl | 135-D |
| 4 | 2019/F111-01 | BW | 1.2 | 3.0 - 5.0 | | PA | sl | 135-D |
| 5 | 2019/F111-02 | BW | 1.0 | 3.0 - 5.0 | | PA | sl | 135-D |
| 6 | 2019/F111-03 | BW | 1.0 | 3.0 - 6.5 | | PF | sl | 135-D |
| 7 | 2019/F111-04 | BW | 1.0 | 3.0 - 4.0 | | PC | sl | 135-D |
| 8 | 2019/F111-05 | BW | 1.2 | 3.0 - 5.0 | | PC | sl | 135-D |
| 9 | 2019/F503-01 | FW | 1.0 | 2.0 - 6.0 | 2.5 - 3.5 | PB | sl | 135-D |
| 10 | 2019/F503-02 | FW | 1.2 | 3.0 - 5.0 | 3.0 - 4.0 | PB | sl | 135-D |
| 11 | 2019/F503-03 | FW | 1.0 | 2.0 - 6.0 | 3.0 - 4.5 | PF | sl | 135-D |
| 12 | 2019/F503-04 | FW | 1.0 | 2.0 - 6.0 | 2.5 - 3.5 | PA | sl | 135-D |
| 13 | 2019/F503-05 | FW | 1.2 | 3.0 - 6.0 | 3.0 - 4.0 | PA | sl | 135-D |
| 14 | 2019/F501-01 | FW | 1.0 | 4.0 - 10.0 | 3.0 - 5.0 | PA | sl | 135-P |
| 15 | 2019/F501-02 | FW | 1.2 | 4.0 - x | 3.0 - 6.0 | PA | sl | 135-P |
| 16 | 2019/F501-03 | FW | 1.0 | 3.0 - 6.0 | 3.0 - 4.0 | PB | sl | 135-P |
| 17 | 2019/F501-04 | FW | 1.2 | 3.0 - x | 3.0 - 4.5 | PB | sl | 135-P |
| 18 | 2019/F501-05 - T.L.M.E | FW | 1.2 | 6.0 - x | 4.5 - 6.0 | PB | sl | 135-P |
| 19 | 2019/F501-06 | FW | 1.0 | 3.0 - 8.0 | 3.0 - 4.5 | PF | sl | 135-P |
| 20 | 2019/F501-07 | FW | 1.0 | 8.0 - x | 4.0 - 5.0 | PF | sl | 135-P |
| 21 | 2019/F501-08 | FW | 1.2 | 15.0 - x | 4.0 - 6.0 | PF | sl | 135-P |
| 22 | 2019/F502-01 | FW | 1.0 | 5.0 - x | 4.5 - 7.0 | PA | ml | 135-P |
| 23 | 2019/F502-02 | FW | 1.2 | 5.0 - x | 6.0 - 10.0 | PA | ml | 135-P |
| 24 | 2019/F502-03 | FW | 1.0 | 5.0 - x | 4.5 - 7.0 | PB | ml | 135-P |
| 25 | 2019/F502-04 | FW | 1.2 | 5.0 - x | 5.0 - 7.0 | PB | ml | 135-P |
| 26 | 2019/F502-05 | FW | 1.2 | 5.0 - x | 6.0 - 10.0 | PB | ml | 135-P |
| 27 | 2019/F502-06 | FW | 1.2 | 6.0 - x | 9.0 - 12.0 | PB | ml | 135-P |
| 28 | 2019/F101-01 | BW | 1.0 | 5.0 - 8.0 | | PA | ml | 135-P |
| 29 | 2019/F101-02 | BW | 1.2 | 5.0 - 8.0 | | PA | ml | 135-P |
| 30 | 2019/F101-03 | BW | 1.2 | 8.0 - 20.0 | | PA | ml | 135-P |
| 31 | 2019/F101-04 | BW | 1.0 | 5.0 - 12.0 | | PC | ml | 135-P |
| 32 | 2019/F101-05 | BW | 1.2 | 5.0 - 20.0 | | PC | ml | 135-P |
| 33 | 2019/F101-06 | BW | 1.0 | 5.0 - 20.0 | | PF | ml | 135-P |
| 34 | 2019/F101-07 | BW | 1.2 | 5.0 - 20.0 | | PF | ml | 135-P |
| 35 | 2019/F103-06 | BW | 1.0 | 5.0 - 12.0 | | PF | ml | 135-D |
| 36 | 2019/F103-07 | BW | 1.2 | 5.0 - 20.0 | | PF | ml | 135-D |
| 37 | 2019/F105-01 | BW | 1.2 | 20.0 - 50.0 | | PA | ml | 135-P |
| 38 | 2019/F105-02 | BW | 1.2 | 20.0 - 50.0 | | PC | ml | 135-P |
| 39 | 2019/F105-03 | BW | 1.2 | 20.0 - 50.0 | | PF | ml | 135-P |
| 40 | 2019/F109-01 | Tube BW | 1.0 | 1.5 - 4.0 | | PA | sl | 135-D |
| 41 | 2019/F109-02 | Tube BW | 1.0 | 1.5 - 4.0 | | PC | sl | 135-D |
| 42 | 2019/F109-03 | Tube BW | 1.0 | 1.5 - 5.0 | | PF | sl | 135-D |
| 43 | 2019/F503-04 | Tube FW | 1.0 | 2.0 - 6.0 | 2.5 - 3.5 | PB | sl | 135-D |
| 44 | 2019/F503-05 | Tube FW | 1.2 | 3.0 - 5.0 | 3.0 - 4.0 | PB | sl | 135-D |
| 45 | 2019/F501-06 | Tube FW | 1.0 | 3.0 - x | 3.0 - 4.0 | PB | sl | 135-P |
| 46 | 2019/F501-17 | Tube FW | 1.2 | 3.0 - x | 3.0 - 4.5 | PB | sl | 135-P |